

Date: Friday, 4/16/2007 7:20:57 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LATCH ASSEMBLY		
Job Number	35802					
Estimate Number	10303					
P.O. Number	N/A		Part Number	D2586		
This Issue	11/16/2007	S.O. No.	Drawing Number	D2586 REV D		
Prsht Rev.	NC		Project Number	N/A		
First Issue	N/A	Type	Drawing Revision	D		
Previous Run	32504		Material	N/A		
Written By			Due Date	12/5/2007	Qty:	100
Checked & Approved By	<i>11/16</i>		Um:	Each		
Comment	Est	E 02.01.31	Added Inspect level 21 NG			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>5064</u> <i>c 11/16</i> Possible Supplier: Southco, P/N: C2-32-25 Certification Required	(100)
2.0	C23225	DOOR LATCH	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) DOOR LATCH	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 1-Receive and inspect for transit damage 2-Attach certification 3-Stock Keys as: C2-32-25 Keys 4-Discard hardware	<i>1/16/03 54 (100x)</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>QSP019</i> <i>11/17/05 X100</i>
5.0	D30157	Lock Nut	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Lock Nut Pick: Qty Part Number Description Batch	<i>B3075 11 B35830</i>
	1	D3015-7	Lock Nut

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 35802		Part Number: D2586
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked. <i>07/12/05 (100)</i>		
7.0	QC5 	INSPECT WORK TO CURRENT STEP <i>07/12/05 FF 07-12-05 SB (100)</i>
Comment: INSPECT WORK TO CURRENT STEP <i>06/01/05</i>		
8.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>223</i> <i>2 in GA 7/12/05 (100)</i>		
9.0	QC21 	FINAL INSPECTION/W/O RELEASE  <i>(next) 07/12/06 (100)</i>
Comment: FINAL INSPECTION/W/O RELEASE <i>07/12/06</i>		
Job Completion  <i>U 87-12-06</i>		

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

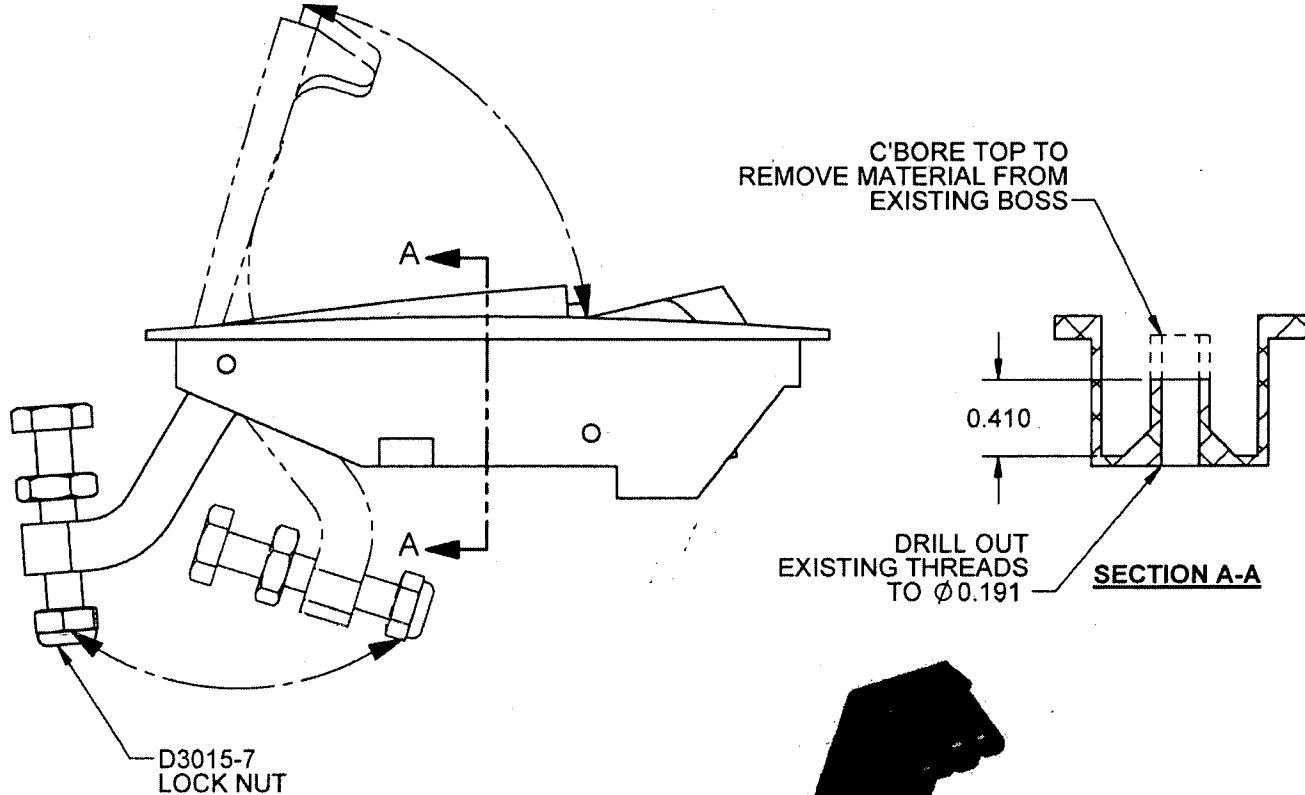
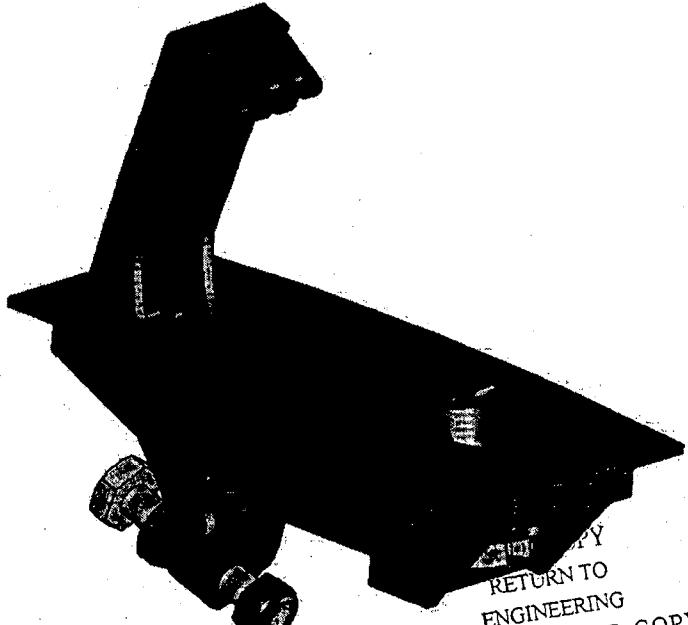
NOTE: Date & initial all entries

DART

DESIGN KE	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>LE</i>	APPROVED <i>CH</i>	DRAWING NO. D2586
DATE 06.10.19	TITLE DOOR LATCH	REV. D SHEET 1 OF 1 SCALE 1:1

RELEASED
06.12.22

REV	DATE	DESCRIPTION
A	96.07.15	NEW ISSUE
B	97.07.23	CHANGED C'BORE DEPTH
C	97.09.03	REVISED C'BORE DEPTH
D	06.10.19	ADD D3015-7 P/N; UPDATE DRAWING

**D2586 DOOR LATCH****NOTES:**

- 1) MAKE FROM SOUTHCOP N: C2-32-25
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS
OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

UNCONTROLLED COPY
RETURN TO
ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35802

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T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: Nov. 30

Customer Name Dart Aerospace

Customer P.O. No.: 5064A TCH Order No.: 77716

Invoice No.: 94576 Date shipped: Nov. 30

TCH Part No.: SSS-C23225

Item Description: Raised Trigger Black

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature: M.R.

Title: Supervisor

T.C.H. Sales Inc.

40 Emblem Crt
Toronto, Ontario M1S 1B1
Phone: 416-299-0089
Fax : 416-299-3255



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

[Visit Us Online](#)

www.tchweb.com

Conditions Of Sale:

All shipments FOB Newmarket, Ontario.
All returns are subject to a 10% handling charge and must be authorized.
All claims and discrepancies must be reported within 7 days.
We have the right to collect collection and attorney's fees of 25% and
interest of 2% per month (or 22% per annum) on all overdue accounts.

Conditions De Vente:

Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation. Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours. Nous avons le droit d'imposer dans frais de recouvrement et de procédure de 25%, ainsi qu'un intérêt de 1% par mois (ou 24% par an) sur tous les comptes en souffrance. Les biens faisant l'objet de la présente facture demeureront la propriété du vendeur jusqu'à parfait paiement.

DART**Purchase Order**

Date Nov 16, 2007	Page 1
Purchase Order Number PO00005064	

FAXED

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

TCH Sales Inc.
40 Emblem Crt
Toronto, ON M1S 1B1
Phone (416) 299-0089
Fax (416) 299-3255

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-TCH001	Nov 16, 2007	N30	Purolator	Nov 23, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-SHIP	Unit Cost	UOM	Extended Price
100.0000	C23225	DOOR LATCH Comments: AS PER DWG D2586 REV. D P/N: C2-32-25	11/23/2007	No	15.810000	Each	1,581.00

Comments:	Tax Summary: GST 94.86 GSTME 0.00 GSTND 0.00	Less: included tax	0.00
		Subtotal	
		Total tax	94.86
		Total purchase order in CAD Dollars	1,675.86

Entered By: CLAVOIE

Approved By:

C

J1S 1B1
J089
155



PACKING SL

VENDOR #	
DUNS #	242445328
TAX #	R105150197

STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
		5064	77416	90974		103206	NET 30 (limit)	1

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CAN

TEL: 613-632-5200

[Visit Us Online](#)

www.tchweb.com

Conditions Of Sale:

All shipments F.O.B. BURLINGTON, Ontario.
All returns are subject to a 15% handling charge and must be authorized.
All claims and discrepancies must be reported within 7 days.
We have the right to charge collection and attorney's fees of 25% and
interest of 2% per month (or 24% per annum) on all overdue accounts.

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Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'à parfait

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Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: Nov. 28/07

Customer Name Dast Aerospace

Customer P.O. No.: 5064

TCH Order No.: 77416

Invoice No.: 94489

Date shipped: Nov. 28/07

TCH Part No.: 555-C 23235

Item Description: Black LevLatch/raised Trigger
with Lock

11/29

This is to certify that the items identified herein have been produced
in accordance with applicable instructions and or specifications,
drawings, approved samples and/or other descriptions set forth in the
Purchase Order.

Signature:

A handwritten signature, appearing to read "J. H. R.", is written over a horizontal line.

Title:

Supervisor